



Dart Aerospace Ltd.
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D206-836-111
Job Sheet 199516



Part No: D206-836-111

Job Qty: 4 pcs

Part Name: Crosstube Antenna Mount Universal



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/27/19

Job Tracking No:

Due Date: 9/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A SHEET 7 IPP REV:A 13.04.18 NEW ISSUE DD VERF:JLM IPP REV:B 13.07.18 AS PER ECN13-561 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	4 pcs ✓	9/18/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
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							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S219143



Part: D206-836-111

Job No: 199516

Serial No/Batch: S219143

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SR02253SE 18/10/17, T6, STC SH13-

Plex 8/27/19 10:33 AM Dart.lajeunesse.marie

12/12

8/27/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

135 - Document Control - Photocopy bluefile and create labels as per PPP D206-836-111 CHG001
 140 - QC21- Final Inspection - Work Order Release

011752

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-11A	Bolt	8 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5194816 ✓
AN4-16A	Bolt	8 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5180311 ✓
D2732-030	Rubber Cushion - 3"	8 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5205156 ✓
D4853-1	Top Bracket	4 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5111789 ✓
D4853-3	Top Bracket	4 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5035161 ✓
D4853-5	Top Bracket	4 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5109077 ✓ (2) 5017666
D4853-7	Top Bracket	4 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5035829 ✓
D4854-1	Lower Bracket	4 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5144899 ✓
D4854-3	Lower Bracket	4 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5044451 ✓
D4854-5	Lower Bracket	4 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5032420 (2) ✓ 5217679
D4854-7	Lower Bracket	4 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5032582 ✓
D4855-1	Antenna Bracket	4 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5178462 ✓
MS21042L4	Nut	16 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5192449 ✓
NAS1149D0432J	Washer	32 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	5093756 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-11A	8	95	0
	AN4-16A	8	398	0
	D2732-030	8	402	0
	D4853-1	4	6	0
	D4853-3	4	7	0
	D4853-5	4	2	0
	D4853-7	4	11	0
	D4854-1	4	18	0
	D4854-3	4	12	0
	D4854-5	4	1	0
	D4854-7	4	6	0
	D4855-1	4	8	0
	MS21042L4	16	1,440	0
	NAS1149D0432J	32	147	0

Part Specifications

Specifications could not be found.

Plex 8/27/19 10:33 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Machining ☐ Small Fab ☐ Large Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐																													
Date :	Sequence #:	QTY Affected :		MRB (QS1042)																													
Description Work Order Deviation		Disposition																															
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table>				Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
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Mislabeled	Fit/Function	Off-set/Set-up																															
Other/Details: _____																																	
Completed By		Lead hand / Supervisor		QC / QA Coordinator																													

5. PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -111	Part Number	Description
X					D206-836-011	CROSSTUBE ANTENNA MOUNT KIT 206A/B AND 206L FWD (P162-206)
	X				D206-836-013	CROSSTUBE ANTENNA MOUNT KIT 206L AFT (P162-206L)
		X			D407-836-015	CROSSTUBE ANTENNA MOUNT KIT 407 FWD (P162-407F)
			X		D407-836-017	CROSSTUBE ANTENNA MOUNT KIT 407 AFT (P162-407A)
				X	D206-836-111	CROSSTUBE ANTENNA MOUNT KIT UNIVERSAL (P162-U)
			1	1	D4853-1	TOP BRACKET (REPLACES P/N G13013-1)
1				1	D4853-3	TOP BRACKET (REPLACES P/N G13013-5)
		1		1	D4853-5	TOP BRACKET (REPLACES P/N G13013-7)
	1			1	D4853-7	TOP BRACKET (REPLACES P/N G13013-9)
			1	1	D4854-1	LOWER BRACKET (REPLACES P/N G13013-2)
1				1	D4854-3	LOWER BRACKET (REPLACES P/N G13013-6)
		1		1	D4854-5	LOWER BRACKET (REPLACES P/N G13013-8)
	1			1	D4854-7	LOWER BRACKET (REPLACES P/N G13013-10)
1	1	1	1	1	D4855-1	ANTENNA BRACKET (REPLACES P/N G13013-3)
2	2	2	2	2	D2732-030	RUBBER CUSHION (REPLACES P/N G13013-4)
2	2	2	2	2	AN4-16A	BOLT
2	2	2	2	2	AN4-11A	BOLT
8	8	8	8	8	NA81149D0432J	WASHER
4	4	4	4	4	MS21042L4	LOCKNUT